

FOREWORD

This Interim Engineering Progress Report covers the work performed under Contract No. AF 33(615)-1390 from 1 December 1966 through 28 February 1967. It is published for technical information only and does not necessarily represent the recommendations, conclusions, or approval of the Air Force.

This contract with Battelle Memorial Institute of Columbus, Ohio, was initiated under Manufacturing Methods Project No. 8-198, "Development of the Manufacturing Capabilities of the Hydrostatic Extrusion Process". It is being administered under the direction of Mr. Gerald A. Gegel of the Metallurgical Processing Branch (MATB), Manufacturing Technology Division, Air Force Materials Laboratory, Wright-Patterson Air Force Base, Ohio.

The program is being conducted at Battelle by the Metalworking Research Division, with Mr. R. J. Fiorentino, Associate Chief, as project engineer. Others contributing to the program are Mr. B. D. Richardson, Research Metallurgical Engineer, Mr. G. E. Meyer, Research Metallurgical Engineer, Mr. A. M. Sabroff, Chief, and Mr. F. W. Boulger, Senior Technical Advisor. Mr. R. L. Jentgen, Project Leader in the Experimental Physics Division, is assisting in the fluid and lubrication studies of the program. Dr. J. C. Gerdeen, Research Mechanical Engineer, Mr. E. C. Rodabaugh, Senior Mechanical Engineer, and Mr. T. J. Atterbury, Chief of the Applied Solid Mechanics Division, are contributing to the high-pressure-container design study. Mr. R. E. Mesloh, Research Mechanical Engineer of the same division, is assisting in the design of an instrument for measuring fluid pressure at elevated temperatures. Data from which this report has been prepared are contained in Battelle Laboratory Record Books Nos. 21799, 21990, 23055, 23287, 23585, 23791, 23836, and 24446.